




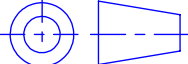


B01C-475-F
Bore dia - 50mm
Piston dia - 32mm
Full stroke -75mm
Lock cyl.area - 19.625cmsq

Surface Finish															ZONE	SCALE	1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	---			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—		WEIGHT	
																	Block		Wt.Kgs	
			DESCRIPTION													Qty. 01 Drawing NO		Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		B01C-475-F Block cylinder																	
Approved	19/09/21																			
Date	19/09/21																			
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1				
																		Sheet No:		
																		1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°